



## Recent Considerations of New UL1703 Method

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# Recent Considerations - New UL1703 Method

Discussion:

- Tests for Baseline Requirements
- Variation in Baseline Results
- UL790 Calibration
- Opportunities for Improvement – Baseline Solution
- UL1703 Burner Project



## Tests for Baseline Requirements

- Using the proposed UL1703 assembly level procedure, exploratory baseline (roof only) tests were conducted on low & steep slope roofs
- Recent testing has shown challenges in obtaining commercially available products that meet the baseline performance limits – less than 6 feet; greater than 4 feet
- This led to discussions of variation in the baseline test results



# Tests for Baseline Requirements

## Variation

- Variation in the test method
- Variation in the products tested



# UL790 Calibration

- UL790 Calibration Procedure
- Air Flow
- Temperature Measurement
- Shape and Size of Flame

The image shows the cover of the UL 790 standard test methods for fire tests of roof coverings. The cover has a blue background. In the top left corner is the UL logo. To its right, the text 'UL 790' is displayed. Below the logo and text, the title 'Underwriters Laboratories Inc. Standard for Safety' is written in white. Underneath the title, the subtitle 'Standard Test Methods for Fire Tests of Roof Coverings' is also in white. On the right side of the cover, there is a vertical strip of four black and white photographs: the top one shows a roof structure; the second shows a fire test apparatus; the third shows a large fire with a person in a protective suit; the bottom one shows a person working at a desk with a computer monitor.

UL 790

**Underwriters Laboratories Inc.**  
**Standard for Safety**

Standard Test Methods for Fire Tests of Roof Coverings

# UL 790 Calibration

## Measured Parameters:

- Airflow – 12 mph
- Temperature – 1400°F

## Observed Parameters:

- Ignition Flame Length
- Ignition Flame Shape



# Improvements / Refinement

*To address Variation in Test Method*

- Work has been conducted (and is being continued) to identify variation within the allowable UL1703 baseline procedures
- Better understand how these variables impact the results of baseline performance within the required limits
- UL will be in a position to offer recommendations for refining UL1703 baseline controls, resulting in improved repeatability in baseline testing



# Variation in Products Tested

*To address Variation in Commercially Available Baseline Products*

Since the conception of the UL1703 system approach, it was known that variation of commercially available baseline roofing products may be a challenge

UL is working to identify commercially available baseline roofing products that will provide consistent results within the UL1703 baseline limits

Both low slope and steep slope roofing industries are aware of many factors that affect product variation





## Example of Baseline Solution

Use of specific mounting procedure to lend greater confidence in results

Center batten bar on low slope membrane



# Example Baseline Solution

Multiple Tests -  
Promising Results

| Test #        | Flame Spread (ft) |
|---------------|-------------------|
| 1             | 4.75              |
| 2             | 4.25              |
| 3             | 4.5               |
| 4             | 5                 |
| 5             | 5.75              |
| Average (ft)  | 4.85              |
| Std. Dev (ft) | 0.58              |

91% Confidence Level of  
results between 4 – 6 ft.



# Baseline Solutions

UL continuing to explore other baseline solutions for both low and steep slope



# UL1703 Burner Project

## Solar ABCs Sponsored Burner Project

Determine the characteristics of energy (in kW) of the traditional Spread of Flame exposure

Oxygen Consumption Calorimetry Technique – Performed under a exhaust hood; measurements in a duct

Design a burner to replicate the energy characteristics of the traditional UL790 burner



# UL1703 Burner Project

Solar ABCs Sponsored Burner Project





# UL1703 Burner Project

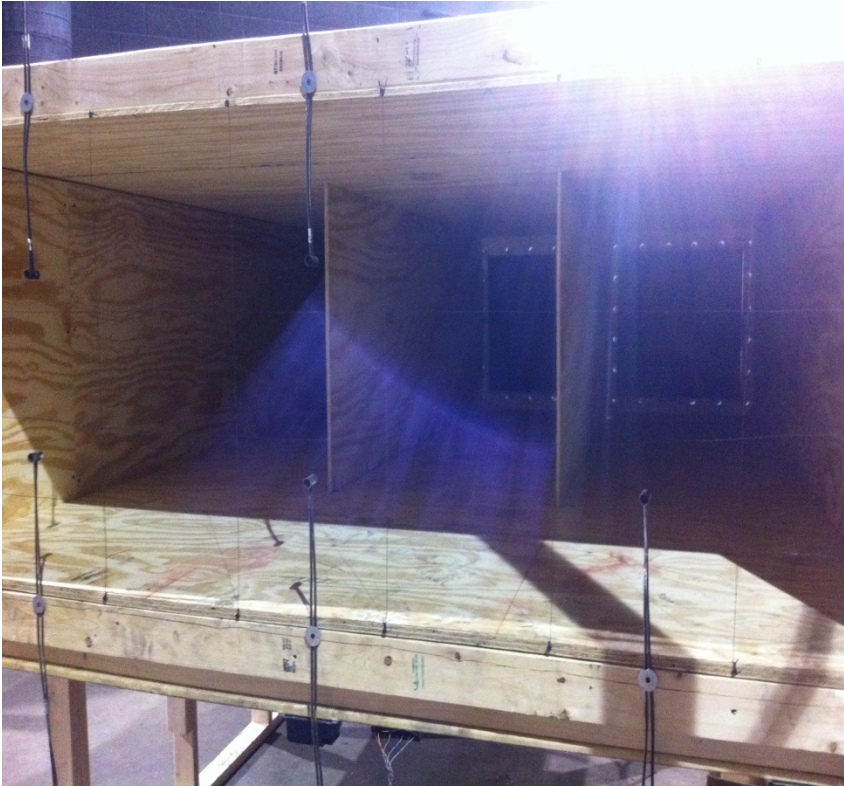
Solar ABCs Sponsored Burner Project





# UL1703 Burner Project

Solar ABCs Sponsored Burner Project



**Questions?**





# “Is the UL 790 test repeatable?”

## **ASTM E691 - Standard Practice for Conducting an Inter-laboratory Study to Determine the Precision of a Test Method**

Precision - the closeness of agreements between independent test results obtained under stipulated conditions

Repeatability - precision under repeatability conditions

Repeatability conditions - conditions where independent test results are obtained with the same method on identical test items in the same laboratory by the same operator using the same equipment within short intervals of time

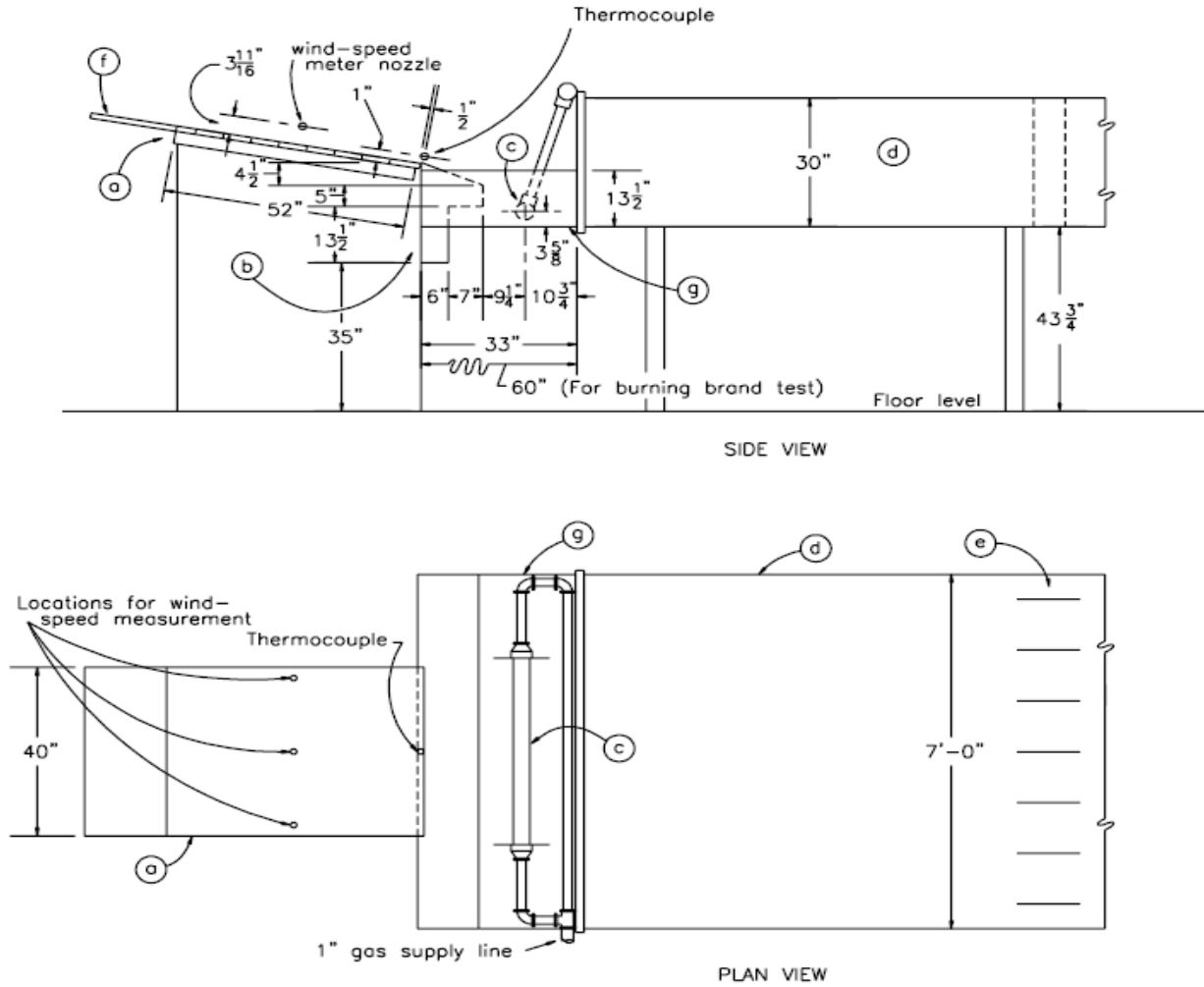
Reproducibility - precision under reproducibility conditions

Reproducibility conditions - conditions where test results are obtained with the same method on identical test items in different laboratories with different operators using different equipment



# UL 790 / 1703 Calibration Measurements

Figure 5.1  
Apparatus for fire tests



SC2365A



# “Blue Flame” – Flame Type

With 12 mph airflow  
Premixed flame



Without 12 mph airflow  
Diffusion flame



